

# WEST CORK DISTILLERS

TASTINGS.COM  
GOLD

91

Whisky  
ADVOCATE

90

POINTS



## 12 YEAR RUM CASK

The range of West Cork 12 Year Single Malt Irish Whiskeys are prepared using 100% Irish-malted barley and local spring water. Each is non-chill filtered and contain no added caramel coloring. The whiskeys are aged in first-fill straight Kentucky bourbon casks for 12 years and then finished between 115-160 days in hand-selected rum, sherry or port casks. The rum casks are sourced from the West Indies, the sherry casks are from Andalusia, Spain and the port casks are from the Douro Superior region. The duration of the cask finishing process is perfected to get a gentle rum, port or sherry cask finish, without eliminating the bourbon sweetness and vanilla undertones from maturation.

**ABV:** 43%    **COLOR:** Oak brown    **AROMA:** Intense malt, floral, nutty, sweet

**TASTE:** Sweet, cracked nuts, slight cracked pepper and citrus, lasting malt

**PROCESS:** Initially processed by mixing malted barley and hot water in a mash tun to extract the grain sugars. Next, the mash is separated by lautering to spent grain and wash. The wash is then inoculated with yeast and allowed to ferment for 96 hours at 28-30°C. Finally, the wash is distilled to low wines and spirit distilled to 63% alcohol taking of three streams feints, first spirit and foreshots.

**BARREL:** Aged in new fill bourbon casks for a minimum of 12 years and finished in CARIBBEAN RUM casks for between 115-160 days. After maturation, the malt whiskey is cut to 43% alcohol, filtered and bottled.



(JOHN O'CONNELL, DENIS MCCARTHY, GER MCCARTHY)

**WEST CORK DISTILLERS** was founded in 2003 by childhood friends John O'Connell, Denis McCarthy and Ger McCarthy. A food scientist and two deep sea fishermen, respectively, the three men shared a passion for preserving the fine craft of traditional Irish whiskey. West Cork Distillers has become a recognized leader in innovation, distilling and bottling the finest craft Irish whiskey to come out of Ireland.

A classically trained food scientist, John O'Connell turned his interests to producing whiskey with his close friends, the McCarthys. Leveraging his entrepreneurial spirit and passion for the science of creating products - and a love for whiskey - John has dedicated more than a decade to distilling the highest quality Irish whiskey imaginable through both traditional and innovative techniques. And his work has just begun.

The team at West Cork Distillers strives to produce the highest quality Irish whiskey using classical techniques and local resources. With a careful eye for detail, West Cork uses only local Irish-grown grains and barley, local spring water, and copper pot stills in all their whiskey distillation. Taking pride in their heritage, they are committed to providing employment opportunities for the people of West Cork and rely on many Cork-based service providers to deliver their whiskeys worldwide.

As Irish whiskey's growth continues to surge across the globe, West Cork Distillers is positioned to be a leader in both quality and spirit.



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## A FULL SUITE OF POINT OF SALE MATERIALS AVAILABLE.



PRODUCT INFORMATION	
	<b>12yr Rum Cask</b>
ALC. BY VOLUME/PROOF	43%/86°
UNITS PER CASE	6
BOTTLE BARCODE (UPC)	089552002229
CASE BARCODE (SCC)	30089552002220
GROSS WEIGHT (LBS)	21.17
SHIP CASE DIMENSIONS (INCHES)	
HEIGHT	12
WIDTH	9.5
LENGTH	6.25
PALLET INFORMATION	
LAYERS PER PALLET	6
CASES PER LAYER	20
CASES PER PALLET	120